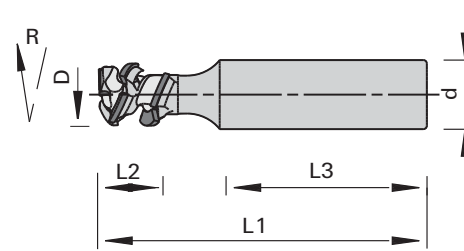


Stehle Product Information

NEW in the Stehle p-System Family

>> High-Performance Grooving Cutters <<

NEW!!!



Machine / Application

- CNC stationary machines
- for grooves, cut outs, pockets
- and as forend cutter
- for chip-free high-performance grooving of solid woods (free of knots) along and across the grain
- for high-performance grooving of melamine-, paper-, HPL-laminated, foiled and veneered panels and lacquered surfaces
- Finish-quality in the case of fiber materials such as fabric-laminated panels, linoleum with jute fibers, cork etc.

Design

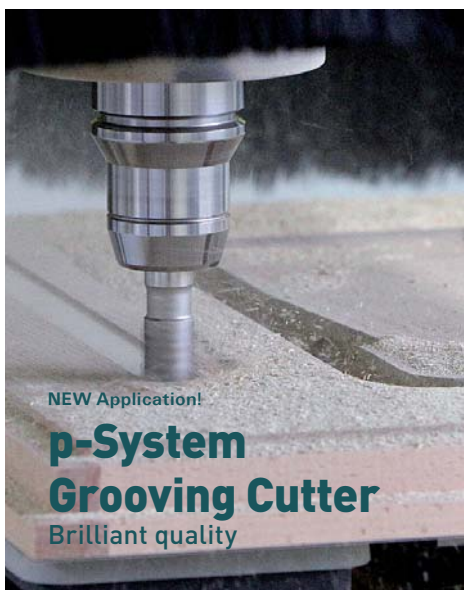
- extremely scoring cut
- Nresharpening area front 1.8 mm, peripheral side 2.4 mm

Advantages

- maximum cutting quality and edge lives
- chip-free cuts even on the exit side

Application notes

- for ramping or circular plunging only
- recommended feed rate per tooth: wood-based panels 0.3 - 0.35 mm, solid wood 0.15 - 0.2 mm
- Clamping element: precision clamping element e.g. ps-System, Tribos, heat shrink-fit chuck
- with thread for length adjusting screw
- sense of rotation according to DIN-EN 50144



Ø D [mm]	L2 [mm]	Ø d [mm]	L3 [mm]	L1 [mm]	Z	Shear∠ [°]	Order-No.
18	7	20	53	90	1+1	70	50184772 NEW
18	19	20	53	95	1+1	70	50184773 NEW



Resharpener Service is made via your authorized dealer. Due to the patented shear angle of 70° resharpener service can only be made in defined service centers which are qualified and certified.

Contact
Stehle

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Date 04/2015
For detailed information please ask for the flyer with the order number: 839389

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