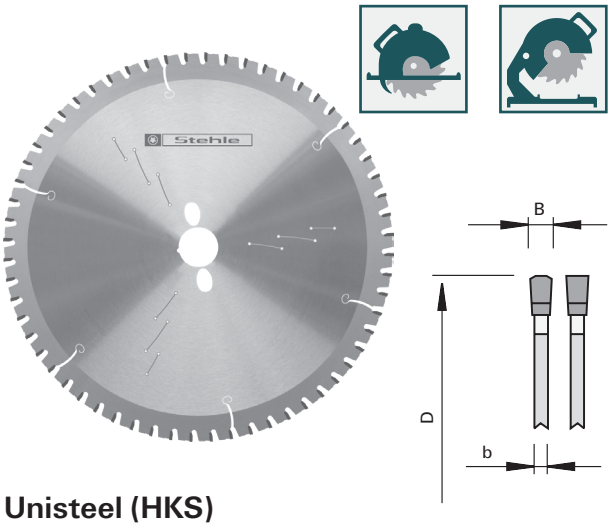
Stehle Product Information

UNISTEEL

NF-CHOP SAWBLADES HW & COP SAW BLADES HW FOR METAL



Unisteel (HKS)
NF-Chop Saw Blades HW, „TR-F“

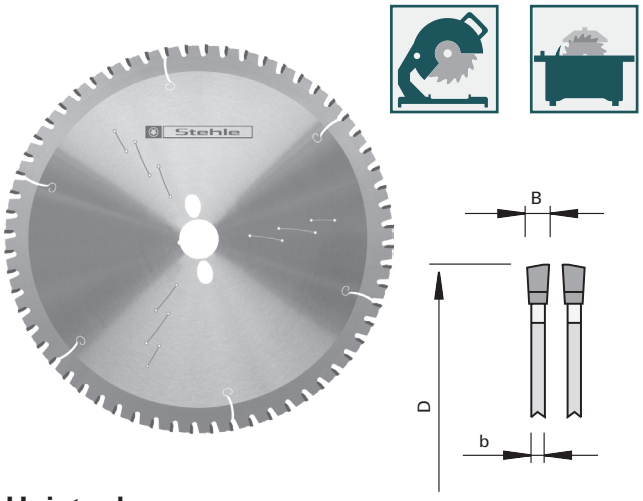
Machine / Application / Design / Advantages
- clipping and miter saws
- special machines
- for dividing and miter cuts in metals and NF-metals (zinc) plates, cast iron, etc.
- tooth configuration: triple chip / flat “TR-F”
- cutting material: HW TCm13
- improved cutting quality thanks to special cutting geometry
- reduced edge lives in the case of stainless steel

Material suitability

excellently suited for: aluminum, NF-metals, composite materials

well suited for: facade & roofing, seals and insulation wall and ceiling, acoustics / sound insulation, flooring

Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	NL	Hook angle [°]	Order-No.
150	2,2	1,6	20	30	2/6/32,5	0	58116502
160	2,2	1,6	20	30	2/6/32,5	0	58116504
180	2,2	1,6	20	36	2/6/32,5	0	58116507
180	2,2	1,6	30	36	2/7/42	0	58116508
190	2,4	1,8	20	38	2/6/32,5	0	58116509
190	2,4	1,8	30	38	2/7/42	0	58116510
210	2,4	1,8	30	40	2/7/42	0	58116512
216	2,4	1,8	30	40	2/7/42	0	58116520
230	2,4	1,8	30	44	2/7/42	0	58116514
235	2,4	1,8	30	44	2/7/42	0	58116521
240	2,4	1,8	30	44	Combi3	0	58816515



Unisteel
Chop Saw Blades HW for metal, „F-WFA“

Machine / Application / Design / Advantages
- table saws
- clipping and miter saws
- for dividing and miter cuts in metals and NF-metals (zinc) plates, cast iron, etc..
- tooth configuration: flat with alternating chamfer “F-WFA”
- cutting material: HW TCm13
- improved cutting quality thanks to special cutting geometry
- reduced edge lives in the case of stainless steel

Material suitability

well suited for: steel, sheets, profile, block material, composite materials

well suited for: thermoplastics, thermosetting plastics, elastomeres, composite materials

Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	NL	Hook angle [°]	Order-No.
254	2,4	1,8	30	48	Combi3	0	58165001
260	2,5	1,8	30	60	Combi3	0	58165010
270	2,6	2,2	30	54	Combi3	0	58116517
305	2,6	2,2	30	60	Combi3	0	58165002
330	2,6	2,2	30	54	Combi3	0	58165005
355	2,6	2,2	30	80	Combi3	0	58165003
400	2,6	2,2	30	84	Combi3	0	58165004
450	2,6	2,2	30	90	Combi3	0	58165006

*Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42

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