

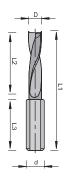
www.stehle-int.com

## Stehle Product Information

# VHW High-Performance Dowel Bit



The Stehle 2042 VHW Dowel Bit







Drill bit comparison left: standard drill bit right: Stehle VHW Dowel Bit

### Machine / Application

- · stationary boring machines
- automatic boring machines
- CNC machining centers
- for drilling of through holes and dowel holes in solid woods, woodbased panels and composite materials

#### Design

- special cutting edge geometry
- solid carbide design of tool body
- optimized spirals for improved chip evacuation
- spiral with back-guide

#### Advantages

- minimal cutting pressure perfect for sensitive materials
- excellent chip evacuation
- optimal compensation of vibrations thanks to the VHW tool body
- perfect guide of the drill bit even in the case of loose cores
- minimal warming of workpiece and drill bit



## Particularly suitable for:

solid wood and soft wood products, raw wood, glued solid wood, thermal wood, dried hard wood, dried soft wood, cork



## Particularly suitable for:

OSB, laminated particle board, MDF, wood fiber boards, HDF, WPC, lightweight panels, composite materials

Ø D [mm]	L2 [mm]	Ø d [mm]	L3 [mm]	L1 [mm]		Order-No. [L]	Order-No. [R]
5	36	10	30	70	2042 VHW High-Performance Dowel Bit	50600691	50600690
6	36	10	30	70	2042 VHW High-Performance Dowel Bit	50600693	50600692
8	36	10	30	70	2042 VHW High-Performance Dowel Bit	50600695	50600694
10	36	10	30	70	2042 VHW High-Performance Dowel Bit	50600697	50600696



