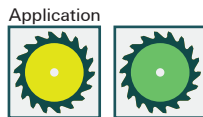
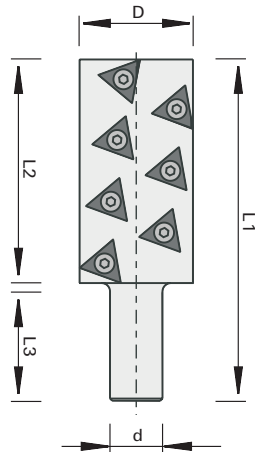


t3-System - Shank-Type Cutter

A new dimension of wood working

Drawing



ADVANTAGES

- ✓ Very high milling performance
- ✓ Spiral plunge-cutting for free form milling
- ✓ Excellent edge & surface quality
- ✓ Only one type of inserts necessary

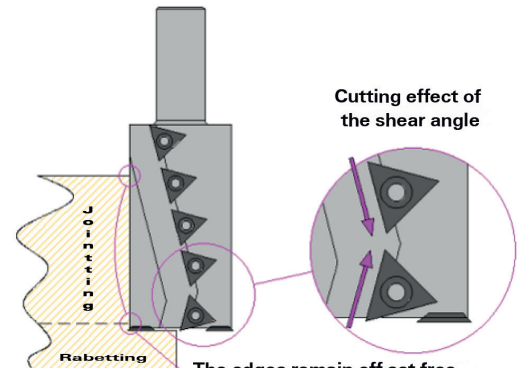
Machine / Application

- CNC Machines
- Joinery systems
- For offset- and chip-free jointing, rabbeting and sizing of solid wood & wooden based panels.

Design

- Rounded triangular turnover knives with cutting edges drawing from bottom to top and from top to bottom

Ø D [mm]	L2 [mm]	Ø d [mm]	L3 [mm]	L1	Z	Knives [pcs.]	Order-No.
54	63	25	52	120	2+2	12	58187299
54	78	25	52	133,5	2+2	14	58187300
54	106,5	25	52	162,5	2+2	18	58187113
Turn-Over Knives			B [mm]	H [mm]	S [mm]	PU	Order-No.
			20,88	18,3	3,0	10	187251
Spare Parts			Dimensions [mm]			PU	Order-No.
Countersunk Screws			M5x10,8 T15			10	180840
Screwdrivers			T15x80			1	171188



With the t3 system, the triangular inserts are positioned by pulling: „the cutting edges pull in the right direction.“



Clamping HSK63F	Ø d1 [mm]	L2 [mm]	Ø D [mm]	L1 [mm]	a [mm]	x [mm]	Order-No.
Hydro Clamping	25	57	52,5	109	84	18	184309
Chuck ps-System							
Heat-Shrinking Chucks	25	51	30	100	75	18	183087
TRIBOS	25	55	35	100	75	18	180710
Power Shrink Chucks							



✓ If you have any questions, please contact your Stehle Sales Team or your Area Sales Manager.

✓ Stehle Webshop: shop.stehle-int.com

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